

User Manual

Phoenix 35

Preface

Dear customer, Thank you for purchasing the PowerBoss Phoenix 35. The outstanding operational characteristics of the Phoenix 35 should justify the confidence you demonstrated in making this purchase.

The Phoenix 35 is a commercial grade rider scrubber machine. It is battery operated and is intended by PowerBoss to be used in accordance with this instruction manual, the labels on the machine itself, as well as applicable federal, state, and local safety and environmental statutes, regulations, and ordinances (collectively the "governmental regulations"), applicable commercial standards, and common sense. .

The user's own safety, as well as the safety of others, depends to a great extent on how the Phoenix 35 is operated, handled, and maintained. Therefore, as a starting point, this instruction manual must be read and understood thoroughly prior to the machine being switched on for the first time. When operating or maintaining the Phoenix 35, **THINK SAFETY FIRST!**

This instruction manual provides vital information concerning the safe opera-

tion, use, maintenance, and service of the Phoenix 35. The various safety alert symbols, signal words, and safety messages contained herein are intended to be read in conjunction with each other, as well as with Phoenix 35 labels, instruction plates, and applicable governmental regulations. To the extent that any governmental regulations conflict with the provisions of this instruction manual, such governmental regulations would govern.

Your authorized PowerBoss dealer would be happy to answer any questions you may have concerning the operation or maintenance of the Phoenix 35 or information contained in this instruction manual.

If repair or maintenance work is performed on the Phoenix 35, PowerBoss recommends that only genuine replacement parts be used and that such work be performed by qualified individuals.

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Valid as of: August 2009

**PowerBoss Inc.
175 Anderson Street
Aberdeen, NC 28315
U.S.A.**



Proper Use

The Phoenix 35 is a vacuum scrubbing machine. Its intended scope of application is for wet cleaning of level, smooth, hard-surfaced floors in accordance with the provisions of this instruction manual, applicable governmental regulations, manufacturer specifications, and machine labels (collectively, "proper use"). Using the Phoenix 35 beyond its proper use will be deemed improper use by PowerBoss. PowerBoss disclaims any liability for any personal injury, property, or other damages of any nature whatsoever, whether special, indirect, consequential, or compensatory, directly or indirectly resulting from the improper use of the Phoenix 35, or uses beyond or inconsistent with the Phoenix 35's intended scope of application. This disclaimer of liability also extends to modifications to the Phoenix 35 made without PowerBoss's prior written consent.

The Phoenix 35 should only be operated, handled, and maintained by persons who are familiar with the machine and who have been instructed of the potential hazards associated with such operation, handling, and maintenance.

Notes on Warranty

The terms of the sales contract apply in regard to any product warranties. PowerBoss expressly disclaims all other warranties, either express or implied, of any kind. It should be noted, however, that failure to maintain and service your Phoenix 35 in accordance with its proper use may void the warranty. In this regard, any maintenance work must be performed by an authorized PowerBoss service representative and confirmed in the "Maintenance Certificate" - the warranty document. By way of example, the following items are excluded from the Phoenix 35 warranty: fuses; normal wear and tear; improper machine handling; damages caused by overloads; unauthorized machine modifications; non-compliance with maintenance instructions or specifications; or improperly fitting parts or accessories.

Acceptance of the Machine

Upon arrival, check machine for possible damages in transit. Follow unpacking instructions on shipping pallet. Each unit has been tested and thoroughly inspected before shipment. Any damage is the responsibility of the delivery carrier who should be notified immediately.

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1 Safety Information

1.1 Safety and Warning Symbols

All paragraphs in this manual referring to your personal safety, the safety of your machine and the environment protection are attributed one of the following warning symbols:

Safety Symbols		Description
WARNING		Indicates a hazardous situation which could result in death or serious injury.
NOTICE		Indicates a potentially hazardous situation which may result in equipment or property damage.

Additional Symbols		Description
Ecological hazard		Indicates the use of substances representing an inherent danger to the health of the environment
Note		Indicates important or additional information.

1.2 General Provisions

- Please read this user manual and instruction plates / labels on the Phoenix 35 unit in their entirety before operation. These materials contain valuable information regarding the safe operation of the machine. Powerboss recommends that operators receive training by qualified Powerboss technicians before start-up, operation, use, servicing, or repair of the machine.
- This user manual is not intended as a substitute for applicable government regulations; nor does it include or address same. Users, and employers of users, should familiarize themselves with applicable government regulations that may impact use and operation of the Phoenix 35, including, but not limited to, regulations promulgated pursuant to the federal Occupational Safety and Health Act.
- The precautions and important safety information contained in this user manual must be made available current users and downstream users of the machine. When re-selling or renting out Phoenix 35 machines, it is recommended that copies of this user manual be provided and that any illegible machine labels or instruction plates be replaced.
- The Phoenix 35 is designed for indoor use only. Store machine indoors. Keep the electrical components of the machine dry.
- Make sure that all warning labels and instruction plate on the machine are maintained, legible, and properly attached.

1.3 Operational Precautions

The Phoenix 35 is a battery-operated hard surface floor cleaning system that utilizes a water / cleaning solution that is applied to the floor and then vacuumed back into the machine by way of an integrated squeegee for later disposal.



Liquid residue remaining on the floor during operation can represent a slip and fall hazard to the operator and others in the vicinity of machine use. When working with the machine, operators should use firm and skid-proof shoes. Areas where floor cleaning will occur should be appropriately marked with suitable slip and fall hazard signs / markers / pop-up cones, etc!

- It is indispensable for the operator or user of the machine to become thoroughly acquainted with attached implements and controls - as well as their various functions - before operation commences.
- Before commencing operation of the machine, check for obvious signs of loose parts, potential conditions indi-

cative of malfunctions, etc. Any signs of potential problems must be remedied before actual operation commences.



The electrical system in the machine is not designed to suppress sparks. Accordingly, use of the Phoenix 35 where fire or explosion hazards may exist due to flammable gases or vapors, flammable liquids, combustible dust, or ignitable fibers or flyings, must be avoided. The machine can cause an explosion when operated near such areas.



Use caution when operating the machine on a ramp or incline. Do not turn the machine on an incline, as it may become unstable and flip over. Do not leave the machine unattended on a ramp or incline, as it could roll freely and result in personal injury. The Phoenix 35 is not designed for use on surfaces with a greater than 2% incline or slope. Adopt operation habits to local conditions to ensure machine is always under

operator's control.

The Phoenix 35 is not designed for decontamination purposes and should not be used in areas where hazardous wastes or materials are stored or have been spilled. Use of the Phoenix 35 in these areas could result in the spread of hazardous wastes or materials and operator exposure to same.



- Remove the key to avoid unauthorized use of the machine.

1.4 Maintenance Precautions

- Maintenance and repairs must be performed by qualified personnel only. Maintain adjustments on machine pursuant to specifications noted in the service manual.
- Maintenance and repair work must be performed by using appropriate, undamaged tools.
- Spare and replacement parts must conform with factory machine specifications. Failure to do so may result in machine malfunctions. Genuine spare and replacement parts are highly recommended.



Switch off and remove the machine's key before inspecting the machine or performing and maintenance or repair work. Failure to do so may result in accidental machine activation and personal injury.



When performing maintenance or repair work on the machine's electrical system, be sure to disconnect the machine's battery plug first. Failure to do so could result in accidental machine activation and personal injury.

- Before commencing operation of the machine, check for obvious signs of loose parts, potential conditions indicative of malfunctions, etc. Any signs of potential problems must be remedied before actual operation commences.



Before commencing operation of the machine following maintenance or repair activities, check to ensure that all protective devices have been properly refitted and positioned, or other potential problems before actual operation commences, otherwise personal injury may occur.

1.5 Battery and Electrical System Precautions



The Phoenix 35 utilizes lead acid batteries. Lead acid batteries can generate gases which can ignite or cause an explosion. Keep sparks and flames away from the batteries. Charge the batteries only in well ventilated areas.



Wear eye protection when working near batteries. Do not put any type of metal objects or tools across the battery terminals or on top of batteries. Do not clean the machine's electrical parts or system, including batteries, by means of high-pressure cleaning equipment. Such activities could cause short-circuit or battery explosion hazards, resulting in personal injury.

- Only use appropriate fuses with appropriate ratings in accordance with factory machine specifications.
- Only qualified individuals should attempt to undertake maintenance and repair activities associated with the machine's electrical system in accor-

dance with appropriate industry standards and government regulations, if any.

- The electrical system of the machine should be inspected at regular intervals. Any obvious defects, such as loose connections, damaged or frayed electrical cables, corrosion, should be repaired before the machine is put back into use. Failure to do so could cause machine malfunctions or electrical hazards.
- In case of a malfunction of the machine's electrical system, including, but not limited to, unexpected loss of power or individual system shutdowns, the machine should be shut down immediately for inspection and required maintenance and repair.



Batteries must be selected and seated appropriately in accordance with factory machine specifications. Failure to do so could result in inappropriate changes to the machine's center of gravity which, in turn, could result in machine operation and control hazards (especially on inclined surfaces) and related personal injury.

- Observe all operating, use, and safety instructions provided by the appropriate battery manufacturer.



Used batteries must be handled, disposed, or recycled properly in accordance with government regulations. Used batteries should never be disposed of as non-hazardous waste (e.g. domestic or household waste). Used batteries should be disposed or recycled by appropriately trained and permitted entities and /or disposal facilities.

1.6 Cleaning Solution Use and Disposal Precautions

- Only cleaning agents / detergents suitable for automatic machines (low foaming) should be used in the Phoenix 35. Cleaning agents / detergents should be mixed with water in ratios established by product labels and or manufacturer recommendations. All safety precautions established by the cleaning agent / detergent's manufacturer (including, but not limited to, use of gloves and safety glasses) must be followed. These safety precautions can typically be found on the cleaning agent / detergent's product labels, accompanying collateral materials, and related Material Safety Data Sheets
- Used or spent mixtures of water and cleaning agents / detergents collected in the machine's recovery tank must be disposed of in accordance with applicable government regulations and or local permits obtained by the facility in which floor cleaning activities occur, if any. Violations of such government regulations and local permits can result in significant penalties.



Never dispose of the contents of the machine's recovery tank outdoors or into stormwater systems or basins!

1.7 Labels at the Machine

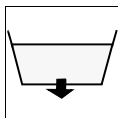
The following safety and information labels are legibly attached to the machine. Replace missing or illegible labels immediately.

Powerboss nameplate (Abb. 1/1)



Machine identification number (Abb. 1/2)

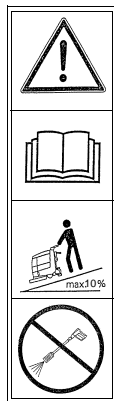
Recovery tank drain hose (Abb. 1/3)



A = Read and observe the instruction manual

B = Maximum inclination of 2%

C = Do not clean the machine by means of high-pressure cleaning equipment



A

B

C

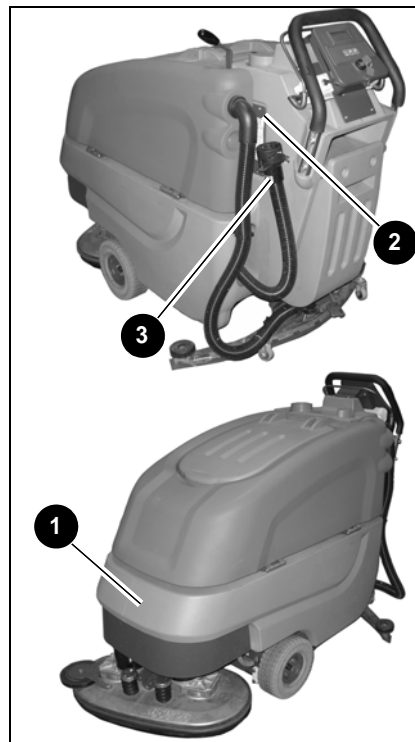


Abb.1

2 First Operation

2.1 Instruction

Only persons trained by qualified Minuteman technicians are authorized to operate, service and repair the machine. Operators must read and understand this manual before operating or maintaining this machine.

2.2 Initial Charging Procedure

NOTICE Before first operation of the machine, fully charge the battery with an initial charging procedure and comply with the operating instructions of the charger as well as with those of the battery manufacturer. Minuteman cannot be held liable for damages resulting from an insufficient initial charge.

2.3 Before Putting into Operation

Complete the following inspections before taking the machine into operation:

1. Check the area around the machine for signs of leakage. Hoses, lines and tanks must be free from any leakage or damage.
2. Install brushes and squeegee, see

maintenance chapter.

3. Install batteries and connect battery plug, see maintenance chapter.
4. Check battery charge and recharge if required. An initial charge is required before first operation of the machine.
5. Empty recovery tank and clean it if required, see maintenance chapter.
6. Refill solution tank and add cleaning agent according to the manufacturer's recommendations.

NOTICE Use only cleaning agents suitable for automatic machines (low-foaming) and comply with the instructions for use, disposal and with the warning information specified by the cleaning agent's manufacturer.

2.4 Start Machine

Proceed with the following to set the machine to operating mode:

- Disconnect mains plug of the charger from outlet and fasten to holder.
- Switch on machine by actuation of key switch from position (0) to position (1).

2.5 Operation

1. Switch on the machine.
2. Use lever (Fig5/4) to lower squeegee. Vacuum motor switches on automatically.
3. Use solution control (Fig5/3) to set the desired flow rate.
4. Use pedal (Fig5/1) to lower brush deck. The solution supply switches on automatically.
5. Use speed control knob (Fig.4/9b) to adjust work speed. Use the direction switch (Fig.4/9a) to select forward or reverse. Pull the bail handle (Fig.4/9c) to start moving.

NOTICE Start moving machine immediately after switching on the brush deck, otherwise the brushes leave traces on the floor. Lift brush deck before passing over steps and other obstacles.

2.6 Stop Machine

When the bail handle is released it automatically returns to the neutral position. The machine stops. Secure the machine against unintentional movements or against being started.

2.7 After Work

1. Move machine to a suitable site for maintenance.
2. Stop machine, lift squeegee and brush deck and remove the key.
3. Empty and clean recovery tank.



Observe the legal directives and local regulations for disposal of detergents.

4. Check solution filter.
5. Check seals and suction hose.
6. Check operating fluid levels, function and setting.
7. Charge batteries.
8. Clean the machine.

Empty the solution tank before shutting down the machine for a longer time.

NOTICE Do not clean the electrical parts by means of high-pressure cleaning equipment.

2.8 Transporting the Machine

To transport the machine to the work area, switch it on, lift-out squeegee and brush deck, pull the bail handle start movement.

2.9 Tie-Down Points

When transporting on a vehicle or trailer, the machine has to be secured. Tie the machine down firmly by using the front eye bolts (Abb. 2/1) and the rear chassis (Abb. 2/2) as tie-down points.

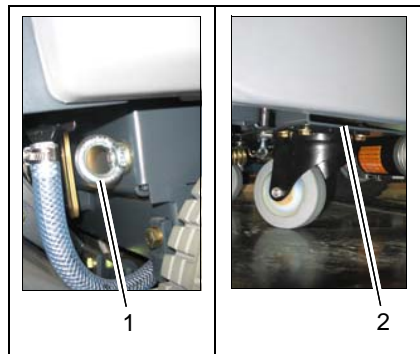


Abb.2

3 Operation

3.1 Method of Operation

General

The Phoenix 35 is a vacuum scrubbing machine for wet cleaning of hard-surfaced floors.

3.1.1 Brush Deck

Lower brush deck (Abb. 3/1) via pedal before scrubbing. The brushes rotate and solution supply switches on automatically. When the machine stops, brushes and solution supply switch off automatically.

3.1.2 Solution Tank

Fill the solution tank (Abb. 3/2) after removing the cover. The solution tank holds 23.8 gallons and the filling level can be checked visually (through transparent hose). Regulation of solution amount is available via adjustment handle.

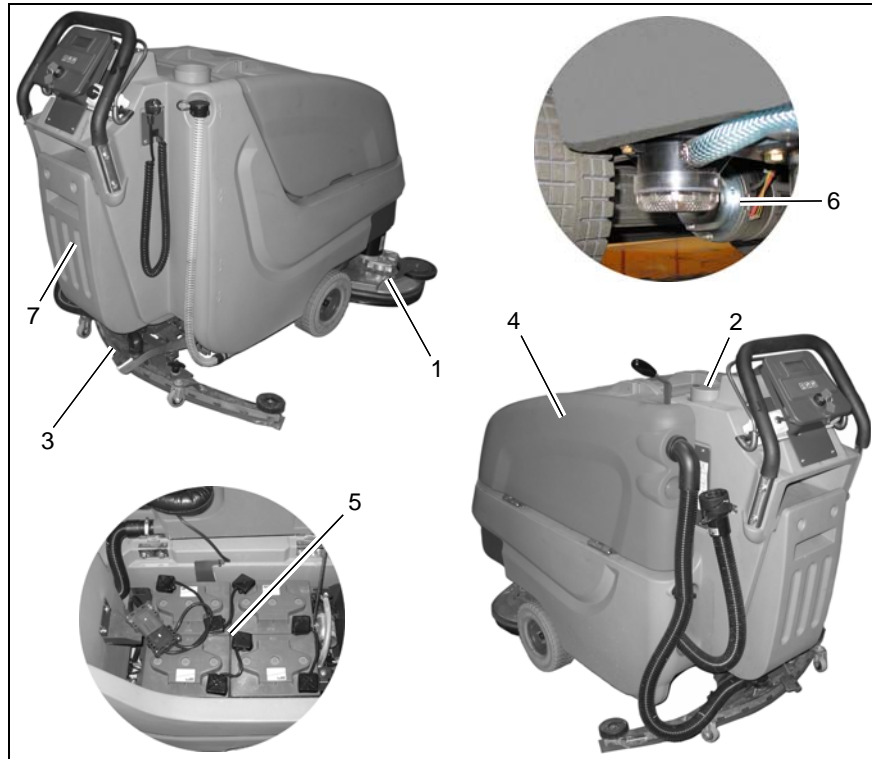


Abb.3

3.1.3 Squeegee

The movable squeegee (Abb. 3/3) consists of the squeegee lift mechanism, the vacuum motor and squeegee blades. The soiled water is wiped from the floor by means of squeegee blades. Squeegee is lowered via hand lever. Simultaneously, the vacuum switches on. The vacuum motor works independent of direction of travel and even if the machine stops. Second actuation of the hand lever lifts the squeegee up again and vacuum motor is automatically switched off with a delay of 15 seconds.

3.1.4 Recovery Tank

The soiled water is taken from squeegee to the recovery tank (Abb. 3/4) by vacuum motor and suction hose.

3.1.5 Traction Drive

The machine features a continuous traction drive (Abb. 3/6). The electronic traction drive control realises modification of travel speed, direction as well as dynamic braking.

3.1.6 Batteries and Charger

The machine is equipped with 235 Ah batteries (Abb. 3/5), an automatic charger unit (Abb. 3/7) and a low discharge signal sender (LDS) for protection against low discharge.

3.1.7 Options

- Extraction hose including suction pipe, joint nozzle and wet suction nozzle
- Mop holder and tool-box for cleaning utensils



Accessories such as brushes, rollers, pads, pad holder with centerlock and sealing strips are available. Contact your Minuteman Dealer for more information.

3.2 Operating and Indicating Elements

3.2.1 Operating Panel

- 1 Display
- 2 Key switch
- 3 Battery charge indication
- 4 LDS indicator
- 5 Symbol brush drive
- 6 Symbol vacuum drive
- 7 Hourmeter
- 8 Symbol Service indicator
- 9 free
- 10 Symbol Silence Kit (optional)
- 11 Symbol solution flow
- 12 Tip-switch Silence Kit (optional)
- 13 Tip-switch solution dosage
- 14 Tip-switch solution supply On/Off
- 15 Symbol vacuum scrubbing tool (optional)
- 16 Drive direction control (16a) with speed control knob (16b) and bail handle (16c)

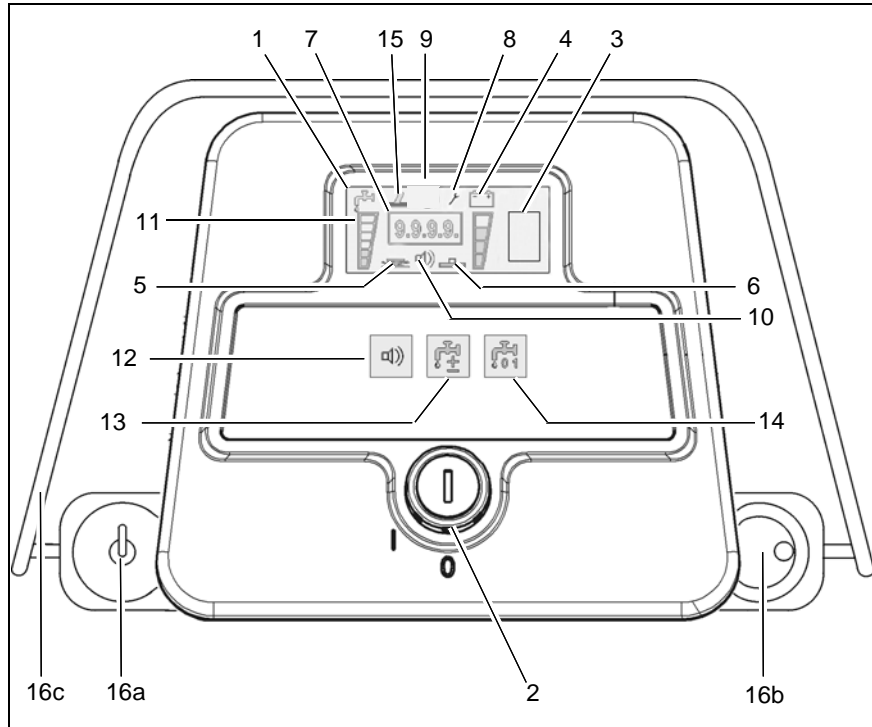


Abb.4

Display (Abb. 4/1)

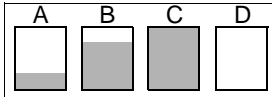
This panel allows centralized monitoring of functions and detection of all available operating modes.



The key switch turns the electrical system on and off.



Remove the key to avoid unauthorized use of the machine.

**Battery charge indication (Abb. 4/3)**

Battery charge indication appears on the panel during the charging procedure and shows the current charge condition of batteries during the procedure. The following symbols appear:

- Battery symbol A < charge of 20 %
- Battery symbol B = charge of 80 %
- Battery symbol C = charge of 100 %
- Battery symbol D (flashes) = error

**LDS indicator (Abb. 4/4)**

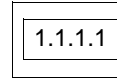
Upon switching on, the LDS indication is output on the panel to show the current battery charge condition during operation. Additional Information see chapter maintenance.

**Symbol brush drive (Abb. 4/5)**

This symbol appears when brush drive is switched on.

**Symbol vacuum motor (Abb. 4/6)**

This symbol appears when vacuum motor drive is switched on.

**Hourmeter (Abb. 4/7)**

Upon switching on, the hourmeter briefly displays the software version and the last error code. Then the current operating hour level is shown.

**Service indicator (Abb. 4/8)**

The service indicator lights after occurrence of a system error and cleaning or transporting procedure is interrupted. In addition to the service indicator, a 4-digit code is displayed on the hourmeter.



free (Abb. 4/9)



**Silence Kit tip symbol (optional)
(Abb. 4/10)**

This symbol appears when Silence Kit tip-switch is switched on.



Solution flow symbol (Abb. 4/11)

This symbol appears upon actuation of the solution flow tip-switch.



**Silence Kit tip-switch (optional)
(Abb. 4/12)**

This tip-switch is used to change vacuum motor to silent mode. The silent mode symbol appears in the display.



Solution flow tip-switch (Abb. 4/13)

This tip-switch is used to regulate the amount of solution. Additionally, solution amount is adapted to driving speed. The display shows a six-stage symbol for the supplied amount of solution.



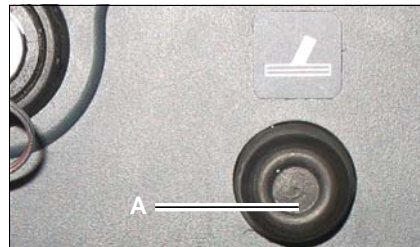
**Solution supply ON/OFF tip-switch
(Abb. 4/14)**

This tip-switch is used to switch solution supply ON or OFF.



**Scrubbing tool symbol (optional)
(Abb. 4/15)**

This symbol appears when scrubbing tool-switch (A) is switched on



Hand cleaning tool (optional)

Hand-cleaning tool with spray function for the Phoenix 35 with scrubbing tool connection for thorough cleaning on areas which are difficult to reach.

Drive direction control with speed control knob/bail handle (Abb. 4/16)

The drive direction control (16a) is used to control the driving direction (forward or reverse). The bail handle (16c) must be pressed in order to drive. The speed can be adjusted continuously by means of the speed control knob (16b). The machine stops when the bail handle is released (deadman function).



Protect the machine against rolling off before leaving it unattended.

3.2.2 At the Machine

- 1 Brush deck pedal
- 2 Opening of solution tank
- 3 Squeegee lever
- 4 Solution filter
- 5 Recovery drain hose
- 6 Solution level indication
- 7 Brush ejector
- 8 Power connection charger unit

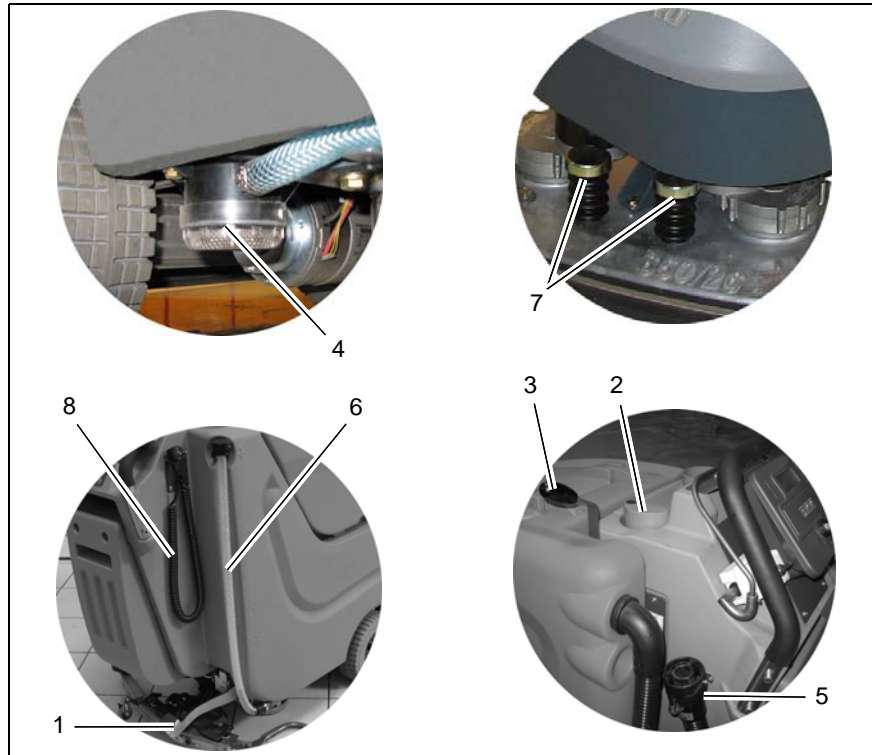


Abb.5

Brush deck pedal(Abb. 5/1)

Use this pedal to lift and lower the brush deck.

Opening of solution tank (Abb. 5/2)

The solution tank is filled after folding up the opening.

Squeegee lever (Abb. 5/3)

Use this hand lever to lift and lower the squeegee.

Solution filter (Abb. 5/4)

While solution flows from tank to brush deck, it is cleaned by the filter element.

Recovery tank drain hose (Abb. 5/5)

This hose allows draining the collected soiled water from the tank.

Solution tank drain hose (Abb. 5/6)

This hose allows draining the solution tank.

Brush ejector (Abb. 5/7)

The brush ejector makes brush removal fast and easy.

Power connection charger unit (Abb. 5/8)

The power connection supplies the charger unit with power.

Dirt hopper guiding rail (Abb. 6/1)

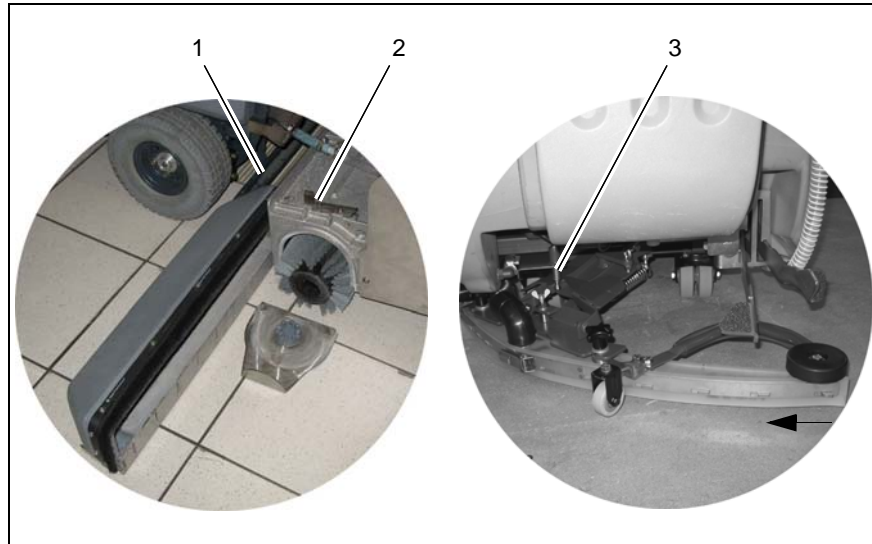
The dirt hopper located at the cylindrical brush deck is fastened by a guiding rail. This dirt hopper may be easily removed for cleaning.

Lever for cylindrical brush seating (Abb. 6/2)

This lever (both sides) is used to release/lock the cylindrical brush seating. The cylindrical brushes may be easily removed without tools.

Swing aside squeegee

Swing the squeegee aside in lifted position to allow passage through narrow clearances. This can be done by foot or by hand by swinging the squeegee to the left in the area of the deflector bail / roller bumper until the locking pin (Abb. 6/3) catches. In order to release locking of the squeegee, actuate the hand lever (Abb. 5/3) of the squeegee lift mechanism (lowering).

**Abb.6**

- 1 Dirt hopper guiding rail
- 2 Lever for cylindrical brush seating
- 3 locking pin

4 Maintenance and Care

General



Before proceeding to maintenance and care work you are advised to read and comply with the Safety Information chapter!

Compliance with the recommended maintenance work will ensure that you always have a reliable machine available.

Daily or weekly maintenance and repair work may be executed by the driver/operator having been trained accordingly. Further Minuteman system maintenance work must be completed executed by qualified personnel only. Please contact your local Minuteman Service Center or Minuteman contract dealer. We cannot be held liable for damages resulting from non-compliance with these instructions.

Please indicate the machine's serial number with any enquiry or spare part order, see paragraph 1.7 - Nameplate.

4.1 Minuteman System Maintenance

The Minuteman System Maintenance:

- guarantees reliable operability of the Minuteman machines (preventive maintenance)
- minimizes operating costs, repair costs and maintenance costs
- ensures long service life and operability of the machine

The Minuteman System Maintenance is structured in separate modules and determines specific technical works to be executed as well as the intervals for such maintenance works. For any specific maintenance type, the replacement parts are determined and listed in spare part kits.

System Maintenance K:

To be performed by the customer in accordance to the maintenance and care instructions contained in the operating instructions (daily or weekly). The driver/operator will be instructed upon delivery of the machine.

System Maintenance I :

(every 125 hours of operation)

To be performed by qualified personnel of authorized Minuteman Service Centre in accordance with the machine-specific system maintenance including spare part kit.

System Maintenance II:

(every 250 hours of operation)

To be performed by qualified personnel of authorized Minuteman Service Centre in accordance with the machine-specific system maintenance including spare part kit.

System Maintenance S:

(every 500 hours of operation safety check)

To be performed by qualified personnel of authorized Minuteman Service Centre in accordance with the machine-specific system maintenance including spare part kit.

4.2 Maintenance Document

<p>Handing over Upgrade Test drive Handing over to the customer Instruction carried out on: at _____ operating hours</p>	<p>System Maintenance I 125 operating hours Workshop stamp carried out on: at _____ operating hours</p>	<p>System Maintenance II 250 operating hours Workshop stamp carried out on: at _____ operating hours</p>	<p>System Maintenance I 375 operating hours Workshop stamp carried out on: at _____ operating hours</p>
<p>System Maintenance S 500 operating hours Workshop stamp carried out on: at _____ operating hours</p>	<p>System Maintenance I 625 operating hours Workshop stamp carried out on: at _____ operating hours</p>	<p>System Maintenance II 750 operating hours Workshop stamp carried out on: at _____ operating hours</p>	<p>System Maintenance I 875 operating hours Workshop stamp carried out on: at _____ operating hours</p>
<p>System Maintenance S 1000 operating hours Workshop stamp carried out on: at _____ operating hours</p>	<p>System Maintenance I 1125 operating hours Workshop stamp carried out on: at _____ operating hours</p>	<p>System Maintenance II 1250 operating hours Workshop stamp carried out on: at _____ operating hours</p>	<p>System Maintenance I 1375 operating hours Workshop stamp carried out on: at _____ operating hours</p>

4.3 Maintenance Schedule System Maintenance Customer

The daily and weekly maintenance intervals must be performed by the customer/operator.

To be performed	Interval	
	daily	weekly
Fill solution tank and proceed to chemical agent dosage	o	
Charge batteries	o	
Check brush head and clean if required	o	
Check squeegee and clean if required	o	
Clean tank lid seal of the recovery tank	o	
Empty recovery tank. Clean recovery tank and suction filter	o	
Check brushes/pads and replace if required		o
Clean suction hose of recovery tank		o
Check squeegee sealing strips and turn around or replace if required		o
Clean drain hose of solution tank		o
Check solution supply to brushes and clean if required		o
Check solution filter and clean if required		o
Test drive and function test		o

System Maintenance I

The following maintenance work must be performed by an authorized Minute-man Service workshop.

To be performed	Interval
	every 125 hours of operation
Check battery charger	o
Check tank lid seal of the recovery tank and replace if required	o
Check drain hose of the recovery tank and replace if required	o
Grease joints at the brush lift-out	o
Check wheel fixing screws and tighten (24 lb ft) if required	o
Check condition of tires	o
Grease joints at the squeegee holder	o
Test drive and function test	o

System Maintenance II

The following maintenance work must be performed by an authorized Minute-man Service workshop.

To be performed	Interval
	every 250 hours of operation
Perform maintenance works according to System Maintenance I	o
Inspect steering rollers for tread damages and bearing slackness and replace if required	o
Check drain hose of the recovery tank and replace if required	o
Check deflector roller of the brush head and replace if required	o
Check suction hose for tight fitting and damages and replace if required	o
Check supporting wheel of the squeegee and replace if required	o
Test drive and function test	o

System Maintenance S (Safety check)

The following maintenance work must be performed by an authorized Minuteman Service workshop at least once a year.

To be performed	Interval
	every 500 hours of operation
Perform maintenance works according to System Maintenance II	o
Clean travel drive motor from carbon dust and check carbon brushes for smooth operation and wearing and replace carbon brushes if required	o
Clean brush motors from carbon dust and check carbon brushes for smooth operation and wearing and replace carbon brushes if required	o
Test drive and function test	o

4.4 Battery Systems

- 1 LDS display
- 2 Charger indicator
- 3 Charger
- 4 Mains cable charger
- 5 Battery connector
- 6 Batteries
- 7 Recovery tank
- 8 Support
- 9 Wiring diagram



Handling and changing the batteries may be performed only by maintenance staff.

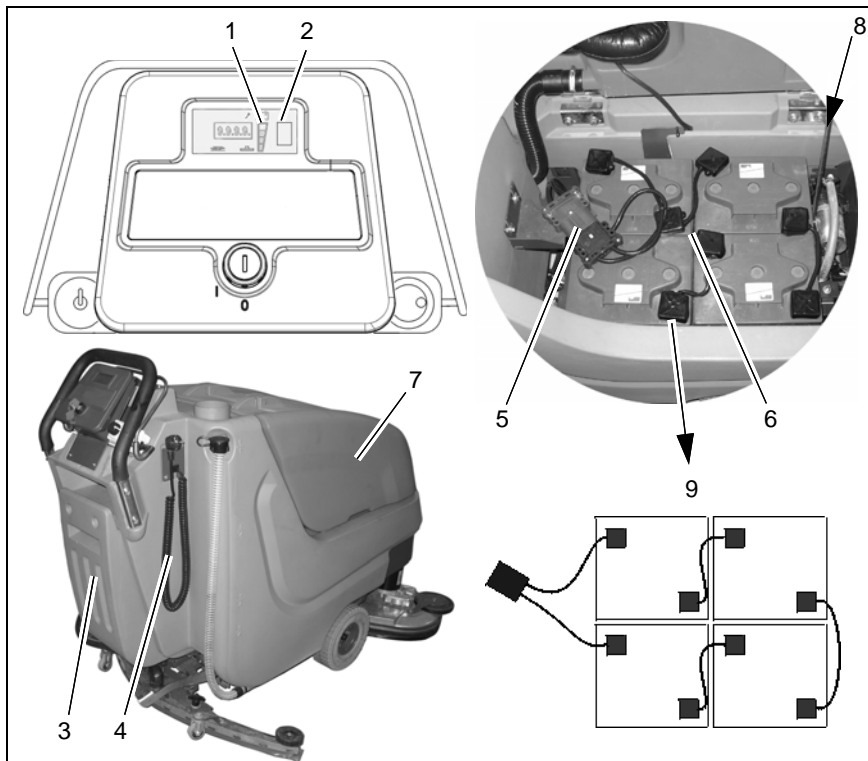


Abb.7

4.4.1 Charge Batteries

Use the integrated battery charger (Abb. 7/3) to charge batteries. Proceed to connection of the charger by means of the mains cable (Abb. 7/4) with safety plug. Charging batteries is recommended if at least one bar of the LDS display has extinguished after operation of the machine. On this behalf you are requested to observe the operating instructions of the charger 88-60-2723 as well as the operating instructions of the battery manufacturer. In case it is intended to change the type of battery the charger has to be adjusted only by Powerboss contract workshops.

NOTICE Charge the batteries properly before starting the machine for the first time. Minuteman cannot be held liable for battery damage resulting from failure to initially charge batteries.



Provide for sufficient ventilation of areas where batteries are charged. – Explosion hazard!

4.4.2 Low Discharge Signal Sender (LDS)

The machine has been equipped with a charge indicator to preclude the batteries from low discharge. This low discharge signal sender has been integrated into the electronics. If other batteries are used, readjustment of the low discharge signal sender is required.

NOTICE Only Minuteman contract workshops are authorized to adjust the low discharge signal sender.

4.4.3 Maintenance of Drive Batteries

Refer to operating instructions 88-60-2556 for information on care of drive batteries.

4.4.4 Remove Batteries

1. Park machine on level ground.
2. Switch off machine by key switch.
3. Open empty recovery tank (Abb. 7/7) and secure by support (Abb. 7/8).
4. Disconnect battery connector (Abb. 7/5).
5. Disconnect battery connection cables.
6. Remove batteries.

4.4.5 Install Batteries



Due to alteration of the center of gravity, only use batteries as released and at the prescribed position only.

1. Switch off machine by key switch.
2. Open empty recovery tank (Abb. 7/7) and secure by support (Abb. 7/8).
3. Place batteries into trough according to figure.
4. Connect battery poles and enclosed connecting cables according to wiring diagram (Abb. 7/9). Provide for tight fitting and grease poles.

4.4.6 Disposal of Batteries

Used batteries labelled by the recycling sign contain re-usable substances. Such batteries must not be added to normal household waste. Obtain local information for the proper disposal of used batteries.

4.5 Solution Tank

- 1 Solution tank
- 2 Marker
- 3 Fill level hose
- 4 Solution filter
- 5 Tank lid

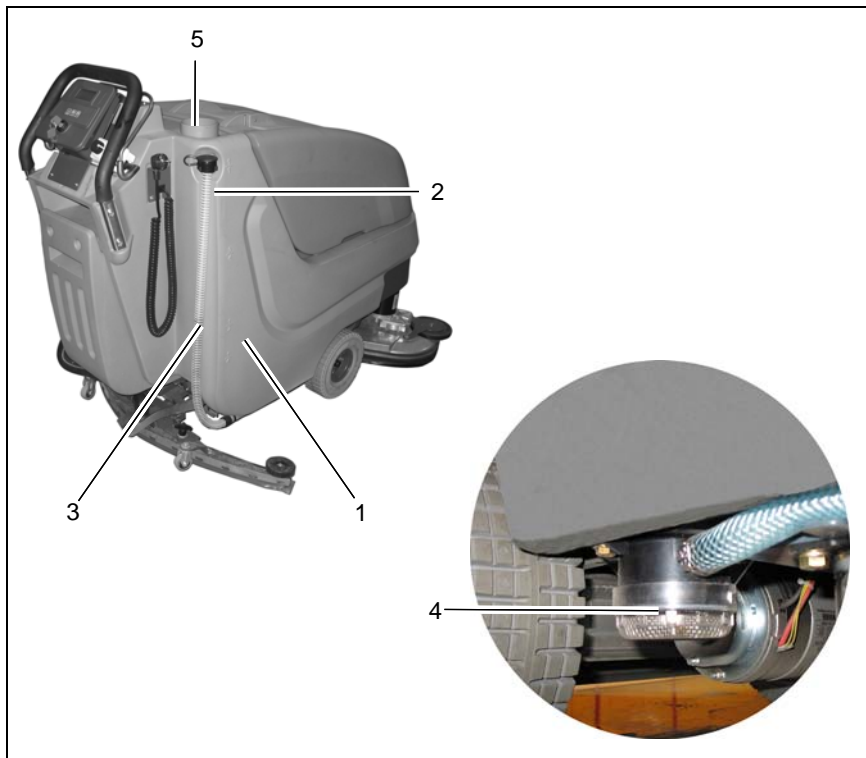


Abb.8

4.5.1 Fill Solution Tank

Fill solution tank (Abb. 8/1) before work or as required. Park vehicle on level ground. Open tank lid (Abb. 8/5) and fill tank up to the maximum (1/1 marker) (Abb. 8/2).

Alternatively, filling of the machine via quick coupling (Abb. 8/6) is available. Before doing so, connect the filling hose of the dosage unit and the quick coupling. The floater valve automatically closes after the maximum filling level has been attained.

(Refer to specific operating instructions for information on operation of the dosage unit)

The maximum admissible service pressure of the floater unit is 87psi.

4.5.2 Empty Solution Tank

Park vehicle such that the fill level hose (Abb. 8/3) is located above the drain aperture in the floor. Take fill level hose from holder and remove lid.

4.5.3 Solution Filter

Check solution filter (Abb. 8/4) at weekly intervals and clean or replace if required.

NOTICE Only clean solution filter when the solution tank is empty.

1. Empty solution tank (Abb. 8/1), siehe Abschnitt 4.5.2.
2. Unscrew filter cap.
3. Remove the filter element from the filter case for cleaning. Replace if required.
4. Re-install filter element and filter cap.

4.6 Recovery Tank

- 1 Recovery tank
- 2 Drain hose
- 3 Suction filter
- 4 Tank lid

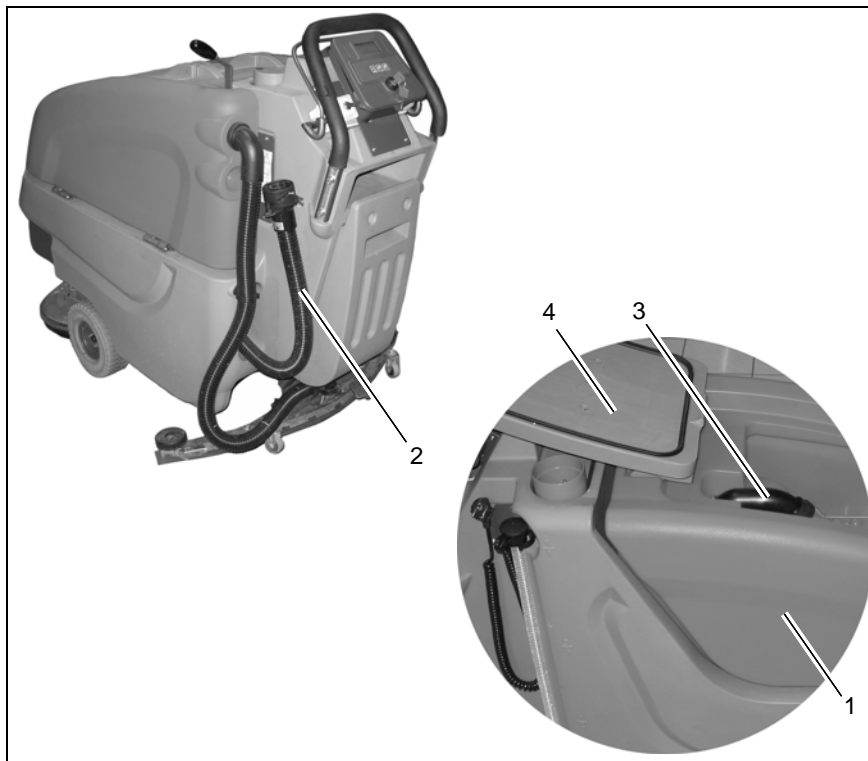


Abb.9

4.6.1 Empty Recovery Tank

Clean recovery tank (Abb. 9/1) at daily intervals, as required or upon acoustic signal (increased suction turbine speed).

1. Take machine to appropriate place for discharge.
2. Park machine such that drain hose attains drain aperture in the floor.
3. Switch off machine.



Observe the legal provisions and the local regulations for disposal of detergents!

4. Take drain hose (Abb. 9/2) from holder and empty recovery tank completely.

4.6.2 Clean Recovery Tank

Clean recovery tank (Abb. 9/1) at daily intervals or as required.

1. Empty recovery tank, siehe Abschnitt 4.6.1.
2. Open tank lid (Abb. 9/4) of the recovery tank.
3. Take drain hose (Abb. 9/2) from holder and empty recovery tank completely.
4. Remove remaining dirt by rinsing with clean water.
5. Rinse drain hose as well.

4.6.3 Clean Suction Filter

Check suction filter (Abb. 9/3) for function at daily intervals and clean if required. The suction filter is clipped and can be easily removed.

4.7 Disc Brush Deck

- 1 Brush deck pedal
- 2 Brush deck
- 3 Brush ejectors
- 4 Roller bumper
- 5 Sealing strip



Abb.10

4.7.1 Clean Brushes

Clean brushes of the brush deck (Abb. 10/2) at daily intervals or as required.

1. Use pedal (Abb. 10/1) to lift up brush deck.
2. Press brush ejectors (Abb. 10/3) down to remove brushes for cleaning.

4.7.2 Change Brushes

Check brushes of the brush deck for wearing at weekly intervals. Replace brushes if bristles are worn down to a length of 5/8".

1. Use pedal (Abb. 10/1) to lift up brush deck.
2. Press brush ejectors (Abb. 10/3) down to remove old brushes.
3. Push new brush under brush deck and use both hands to press it into seating.

4.7.3 Change Roller Bumper

Check roller bumper (Abb. 10/4) at weekly intervals or replace as required.

4.7.4 Change Sealing Strip

Check sealing strip (Abb. 10/5) at weekly intervals or as required. Before doing so, open toggle-type fastener and remove sealing strip. Proceed to mounting in reverse order.

4.8 Cylindrical Brush Deck

- 1 Brush deck pedalt
- 2 Dirt hopper
- 3 Cylindrical brush deck
- 4 Roller bumpers
- 5 Quick-release
- 6 Feed inlet
- 7 Brush seating
- 8 Locking lever

4.8.1 Clean Dirt Hopper

Clean dirt hopper (Abb. 11/2) at daily intervals or as required.
Remove dirt hopper from the right machine side (seen in direction of travel).
Use quick-release (Abb. 11/5) to loosen feed inlet (Abb. 11/6) and clean dirt hopper.

4.8.2 Remove Brushes

1. Lift up cylindrical brush deck (Abb. 11/3) by pedalt (Abb. 11/1).
2. Release brush seating (Abb. 11/7) by locking lever (Abb. 11/8).
3. Remove brush seating by lowering and removing it to the front.
4. Remove and check the brushes.

4.8.3 Clean Brushes

Clean brushes in the brush deck at daily intervals or as required.

4.8.4 Fit Brushes

Check brushes in the brush deck for wearing at weekly intervals and replace as required.

1. Insert brush into brush deck and let it catch (teeth A have to point to the outside).
2. Place brush seating and lock by lever.

4.8.5 Change Roller Bumper

Check roller bumpers (Abb. 11/4) at weekly intervals and replace if required.

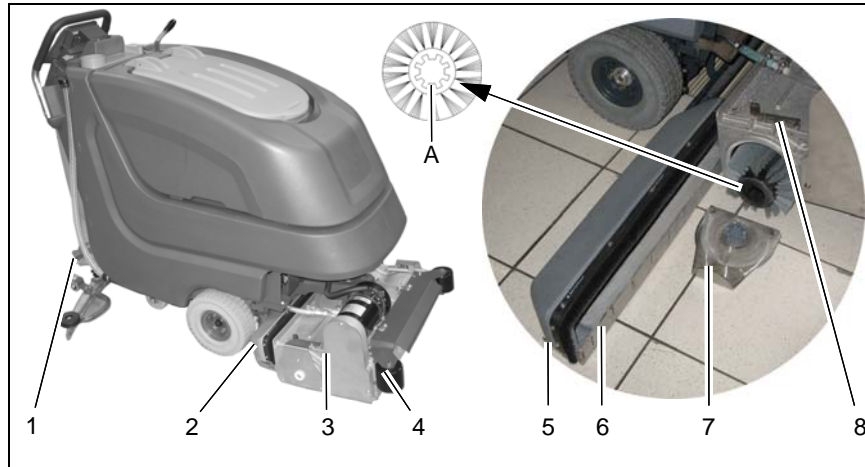


Abb.11

4.9 Squeegee

- 1 Squeegee
- 2 Star-shaped knob
- 3 Adjusting screw for angle adjustment
- 4 Suction hose
- 5 Fastening device
- 6 Washers for height adjustment

4.9.1 Cleaning the Squeegee

Check the squeegee (Abb. 12/1) daily and clean as necessary.

To clean it lift up the squeegee, pull off the suction hose (Abb. 12/4), loosen the two star-shaped knobs (Abb. 12/2) and remove the squeegee.

4.9.2 Changing Squeegee Blades

Check the inner and outer squeegee blades on the squeegee (Abb. 12/1) weekly for signs of wear. The squeegee blades can be used fourfold by turning them.

1. Lift the squeegee up.
2. remove the suction hose, loosen the two star-shaped knobs and remove the squeegee.
3. Unlock the fastening device (Abb. 12/5) and remove the outer squeegee blade. Turn the squeegee blade or install a new one. Change the inner squeegee blade in the same

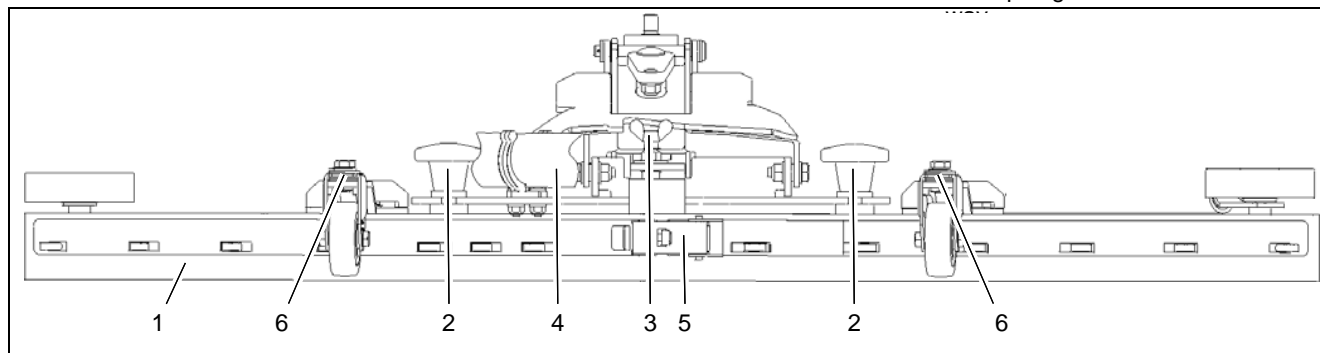


Abb.12

4.9.3 Adjusting the Blades Angle Adjustment

The angle adjustment is the decisive factor in ensuring that the squeegee blades on the squeegee lie evenly on the floor.

1. Park the machine on a level surface and lower the squeegee.
2. Loosen the counternut on the adjusting screw (Abb. 12/3) and adjust the squeegee using the adjusting screw so that the ends of the squeegee blades have contact with the floor. Figure A

Turn the adjusting screw counter-clockwise: The clearance between squeegee blade and floor is reduced in the center. Figure B

Turn the screw clockwise: The clearance between squeegee blade and floor is increased in the center.

3. Switch the machine on and check the suction pattern. When the machine is operating, the entire surface of the squeegee blades (center and outer areas) must be applied as evenly as possible.
4. Tighten the counternut on the adjusting screw at 5 lb ft.

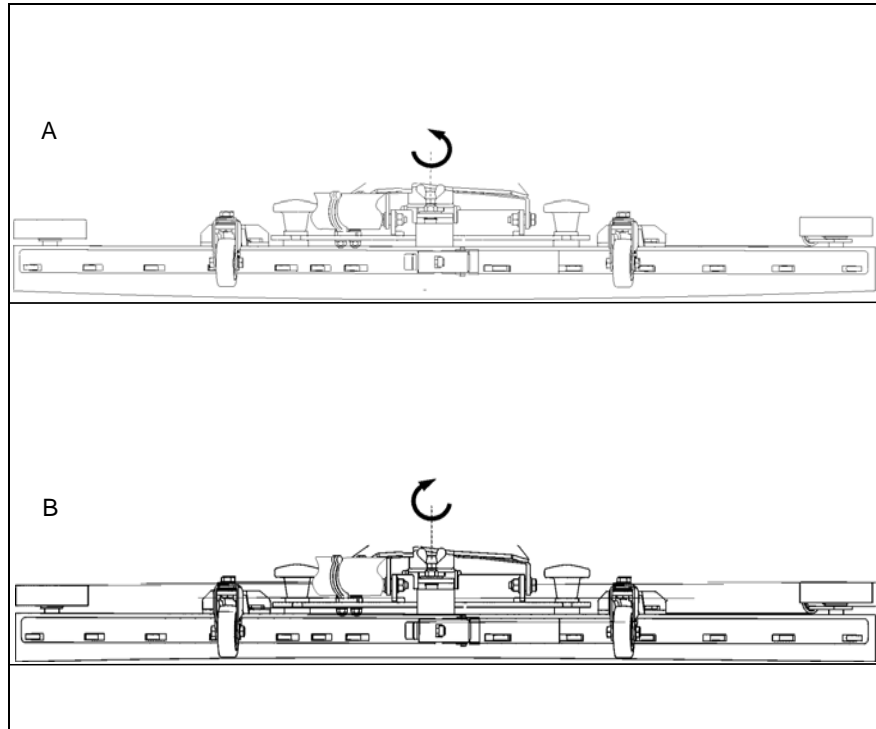


Abb.13

Height Adjustment

The height adjustment is set to 3 mm at the factory. If streaks are produced, despite an optimum angle adjustment, the clearance between the casters and floor must be adjusted by changing the number of washers on the holder.

In cases of very smooth floors, e.g. finished floors, PVC, linoleum, etc. Number of washers = 2. This corresponds to a clearance of approx. 2 mm.

In cases of very uneven floors, e.g. poorly laid tiles (water does not run off) Number of washers = 4. This corresponds to a clearance of approx. 4 mm.



The Squeegee 110 cm (7569) is equipped with two additional rollers which are adjusted at the factory to a distance of 10 mm to the floor by means of spacers.

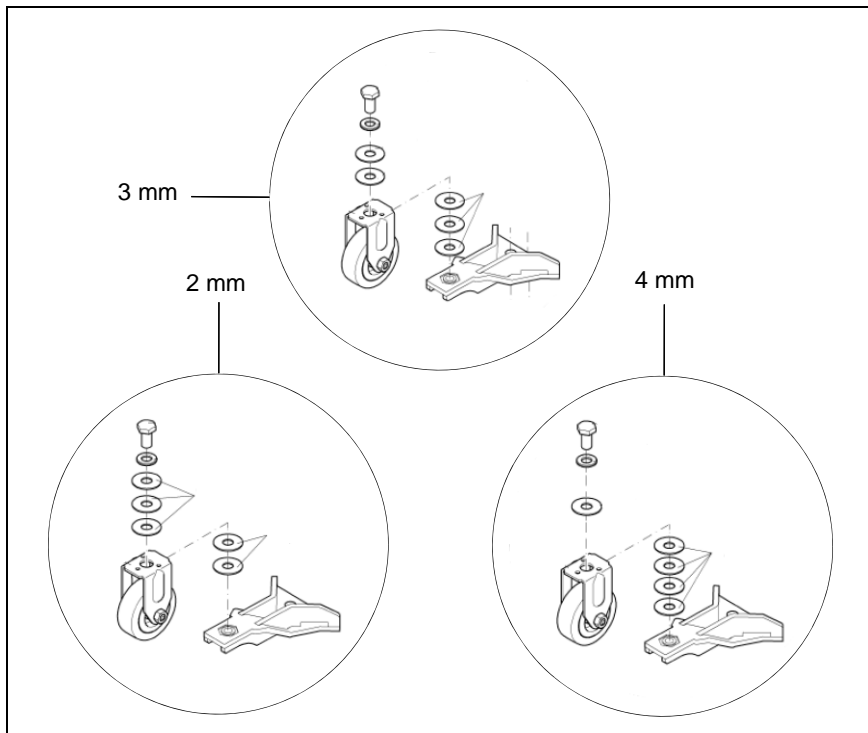


Abb.14

5 Technical Data

	Disc brush deck				Cylindrical brush deck			
Machine length	68.0	in	173	cm	65.0	in	165	cm
Machine height	43.7	in	111	cm	43.7	in	111	cm
Machine width without Squeegee	34.7	in	88	cm	30	in	76	cm
Machine width with Squeegee	43.3	in	110	cm	43.3	in	110	cm
Working width	33.5	in	85	cm	27.6	in	70	cm
Squeegee width	43.3	in	110	cm	43.3	in	110	cm
Surface performance theoretical	36600	ft ² /h	3400	m ² /h	30140	ft ² /h	2800	m ² /h
Service voltage	24	V	24	V	24	V	24	V
Nominal power drive motor	260	W	260	W	260	W	260	W
Nominal power vacuum motor	520	W	520	W	520	W	520	W
Nominal power brush motor	2x720	W	2x720	W	2x720	W	2x720	W
Number of brushes	2	Qty.	2	Qty.	2	Qty.	2	Qty.
Diameter of brushes	17	in	43	cm	5.9	in	15	cm
Working speed	3.1	mph	5,0	km/h	3.1	mph	5,0	km/h
Solution tank	23.8	gal	90	l	23.8	gal	90	l
Recovery tank	21.7	gal	82	l	21.7	gal	82	l
Weight without batteries and solution	496	lb	225	kg	441	lb	200	kg
Weight with solution and batteries	1155	lb	524	kg	1100	lb	499	kg

<p>Noise emission</p> <p>The sound pressure level measured under maximum conditions of use (LwA) according to DIN EN 60335-2-72 amounts to:</p> <p>The sound pressure level measured (at the ear of the driver) under normal conditions of use (LpA) according to DIN EN 60335-2-72 amounts to:</p> <p>Measurement inaccuracy (KpA):</p>	<p>dB (A)</p> <p>dB (A)</p> <p>dB (A)</p>	<p>82</p> <p>67</p> <p>1,6</p>
<p>Vibration</p> <p>The frequency weighted acceleration measured according to DIN EN ISO 5349 which have an effect upon the upper limbs (hand-arm-system) amounts under normal working conditions:</p>	<p>m/s²</p>	<p>< 2,5</p>

PowerBoss International Made Simple Commercial Limited Warranty

Revision F

Effective November 1, 2008

Powerboss made Simple Industrial Limited Warranty

Powerboss International owner of PowerBoss warrants to the original purchaser/user that the product is free from defects in workmanship and materials under normal use. PowerBoss will, at its option, repair or replace without charge, parts that fail under normal use and service when operated and maintained in accordance with the applicable operation and instruction manuals. All warranty claims must be submitted through and approved by factory authorized repair stations.

This warranty does not apply to normal wear, or to items whose life is dependent on their use and care. Parts not manufactured by PowerBoss are covered by and subject to the warranties and/or guarantees of their manufacturers. Please contact Powerboss International for procedures in warranty claims against these manufacturers.

Special warning to purchaser — Use of replacement parts not manufactured by PowerBoss or its designated licensees, will void all warranties expressed or implied. A potential health hazard exists without original equipment replacement.

All warranted items become the sole property of Powerboss International or PowerBoss or its original manufacturer, whichever the case may be.

PowerBoss disclaims any implied warranty, including the warranty of merchantability and the warranty of fitness for a particular purpose. PowerBoss assumes no responsibility for any special, incidental or consequential damages.

This limited warranty is applicable only in the U.S.A. and Canada, and is extended only to the original user/purchaser of this product. Customers outside the U.S.A. and Canada should contact their local distributor for export warranty policies. PowerBoss is not responsible for costs or repairs performed by persons other than those specifically authorized by PowerBoss. This warranty does not apply to damage from transportation, alterations by unauthorized persons, misuse or abuse of the equipment, use of non-compatible chemicals, or damage to property, or loss of income due to malfunctions of the product. If a difficulty develops with this machine, you should contact the dealer from whom it was purchased.

This warranty gives you specific legal rights, and you may have other rights, which vary from state to state. Some states do not allow the exclusion or limitation of special, incidental or consequential damages, or limitations on how long an implied warranty lasts, so the above exclusions and limitations may not apply to you.

PowerBoss International Made Simple Commercial Limited Warranty

	Travel*	Labor	Parts	Engine	Extended Warranty	Costs
Walk behinds						
Battery sw eepers	Ninety days	One year	One year	N/A	2 years Parts + Labor (or 2000 Hours)	2%
IC sw eepers	Ninety days	One year	One year	Through manufacturer	2 years Parts + Labor (or 2000 Hours)	2%
Battery scrubbers	Ninety days	Two years	Three years	N/A	3 Years Parts + Labor (or 3000 Hours)	2%
Riders						
Battery scrubbers	Ninety days	Two years	Three years/2000 hrs	N/A	3 Years Parts + Labor (or 3000 Hours)	2%
IC sw eeper/scrubbers	Ninety days	Six months	Two years/2000 hrs	Two years/3000 hrs**	2 years Parts + Labor (or 2000 Hours)	3%
IC sw eepers	Ninety days	Six months	Four years/3000 hrs	Five years/3000 hrs**	4 Years Parts + 2 Years Labor (or 4000 Hours)	3%
Exceptions						
Apex series sw eeper	Ninety days	One year	One year/1000 hrs	One year/1000 hrs**	2 years Parts + Labor (or 2000 Hours)	3%
6X sw eeper	Ninety days	Six months	Two years/2000 hrs	Two years/2000 hours**	2 years Parts + Labor (or 2000 Hours)	3%

Tank Bladders Eight years/ no additional labor

Polypropylene plastic tanks Ten years/ no additional labor

Batteries 0-3 months full replacement, 4-12 prorated credit

Chargers One-year replacement

Replacement parts Ninety days

*Two-hour cap

**Through engine manufacturer. See section 3 of warranty manual for engine warranty exceptions

*** Based upon dealer's certification status

Extended Warranty MUST be signed up within 30 days of delivery to End User (Dealer has 1Year from Receiving Machine to Sign up extended Warranty)

Extended Warranty Cost is based on Invoice Price multiplied by the Percentage listed in the Extended Warranty Column



PowerBoss[®]
The Power of Clean

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